APPLICATION OF DIAMOND and CBN

DIAMOND GRINDS:	CBN GRINDS:
In general, diamond is used to grind non-ferrous materials, because it reacts with iron.	CBN is used to grind ferrous materials.
Cemented carbide (Tungsten Carbide)	High-speed tool steels
• Glass	• Die steels
Ceramics	Hardened carbon steels
• Fiberglass	Alloy steels
• Plastics	Aerospace alloys
• Stone	Hardened stainless steel
Abrasives	Abrasion-resistant ferrous materials
Electronic components and materials	



http://www.jd-diamond-wheel.com